

WELDER APPROVAL CERTIFICATE
ACCORDING TO UNI EN ISO 9606-1:2017



No. **18VE00543PW2**

Designation	UNI EN ISO 9606-1 135-D/135-S P BW FM1/FM1 S/S t12 PA ss nb				
Welder	ANTONELLO DENIS				
Born in	CASTELFRANCO VENETO (TV)	on	20/07/1971		
Identification	AS7510838	Method of Identification	C.I.	Stamp No.	AD
Employed by	AISI S.a.s. - San Martino Di Lupari (PD)				

WPS used by welder during welding of test coupon: **01P\2015**

Job knowledge: **not tested**

Welding variables	Test piece	Range of qualification
Welding process(es)	135-D / 135-S	135; 138
Transfer mode	Short-arc / Spray-arc	Short, spray, globular and pulsed-arc
Product type	Plate	Plates and pipes
Type of weld	BW	Butt weld
Parent Metal group (ISO/TR 15608)	1.2	1 to 11
Filler material group(s)	FM1	FM1, FM2
Filler material type	135-D	Root: Solid wire
	135-S	Fill/Cap: Solid wire/electrode core: M
	M21	Solid wire/electrode core: M
Shielding gas (EN ISO 14175)	135-D: DC EP; 135-S: DC EP	All compatible
Type of current and polarity		All compatible
Deposited thickness (mm)	12	135-D: 3 to 6
		135-S: 3 to 18
		135-D / 135-S: >= 3
Pipe outside diameter (mm)	N.A.	75 and over
Welding position(s)	PA	PA
Weld details / Layer technique	ss nb	135-D: ss nb, ss mb, bs, ss gb, ss fb
		135-S: ss mb, bs

Type of test							
Visual	Acceptable	Radiographic	Not tested	Magnetic particle	Not tested	Penetrant	Not tested
Macro	Not tested	Fracture	Acceptable	Bend	Not tested		

This certificate is valid from	5 September 2018	to	5 September 2021
Issued at	GENOVA	on	18 October 2018

This certificate consist of 2 pages

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PRS N° 066 C

Membro degli Accordi di Mutuo Riconoscimento EA, IAF e ILAC
Signatory of EA, IAF and ILAC Mutual Recognition Agreements

Filippo Lago
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